

# ONC18: 18 V/18 V

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## *Process Technology*

# ONC18: 0.18 $\mu\text{m}$ CMOS Process Technology - 18 V/18 V



**ON Semiconductor®**

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### Overview

The ONC18 process from ON Semiconductor is an industry compatible 0.18  $\mu\text{m}$  CMOS technology manufactured in the United States. This full featured process includes 1.8 V dual gate I/Os, nominal and high value MIM capacitors, resistors, and six levels of metal. A comprehensive design kit offers an expansive core, I/O, and

memory library. Specialty services including stitching, planarized passivation and shuttle prototyping are available. ONC18 also serves as a platform for highly integrated high voltage mixed-signal processes ideal for many automotive, industrial, medical, and defense applications.

### Features

- 4 to 6 Metal Layers
  - 1.0 fF/ $\mu\text{m}^2$  Metal-insulator-metal (MIM) Capacitor
  - 2.0 fF/ $\mu\text{m}^2$  Metal-insulator-metal (MIM) Capacitors (Design Dependent)
  - 4.0 fF/ $\mu\text{m}^2$  Metal-insulator-metal (MIM) Stacked Capacitors (Design Dependent)
  - Salicide Process with Optional Blocking
  - 1.8 V, 18 V Core Voltage with 5 V Tolerant Input
  - Poly, diffusion, and well resistors
- Bipolar Transistors: Hi & Low Voltage Parasitic
  - Die Stitching
  - Specialty Devices
    - ◆ 5 V Zener Diode
    - ◆ 5.5 V Zener Diode
    - ◆ Free Zener Diode (5.5 to 6.5 V)
    - ◆ Schottky Diode
    - ◆ HV Schottky Diode
    - ◆ Deep N-Well (Triple Well/Noise Isolation)

## ONC18: 18 V/18 V

### PROCESS CHARACTERISTICS

Operating Voltage	5 V, 18 V
Substrate Material	P-Type
Drawn Transistor Length	0.18 $\mu\text{m}$
Gate Oxide Thickness	2.9 nm/6.5 nm
Contact/Via Size	0.22 $\mu\text{m}$ /0.26 $\mu\text{m}$
Metal Thickness	M1-MTop-1 – 0.56 $\mu\text{m}$ MT(0.8 $\mu\text{m}$ ) – 0.94 $\mu\text{m}$ MT(3.0 $\mu\text{m}$ ) – 3.14 $\mu\text{m}$
Contacted Metal Pitch	
Metal 1	0.46 $\mu\text{m}$
Metal 2-Top-1	0.56 $\mu\text{m}$
Metal Top (0.8 $\mu\text{m}$ )	0.9 $\mu\text{m}$
Metal Top (3.0 $\mu\text{m}$ )	6 $\mu\text{m}$
Metal Composition	Al-0.5%Cu/TiN

## ONC18: 18 V/18 V

Content	ONC18 18 V/ 18 V	ONC18 G/MS	I4T 45 V/70 V	ONC18 5 V/30 V	Added Masks from Base	Notes
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### TEMPERATURE RANGE

Minimum	-40°C	-40°C	-40°C	-40°C		
Maximum	135°C	135°C	200°C	135°C		

### CMOS (Isat [μA/μ width] shown)

1.8V NMOS – Generic Threshold	<b>600</b>	600	600	600	N	
1.8V PMOS – Generic Threshold	<b>-260</b>	-260	-260	-260	N	
1.8V Native NMOS	<b>365</b>	365	365	365	N	
1.8V Low Vt NMOS	<b>350</b>	350	350	350	1	
1.8V NMOS – High Threshold ~ 0.65 V	<b>410</b>	410	410	410	2	
1.8V PMOS – High Threshold ~ -0.65 V	<b>-175</b>	-175	-175	-175	2	
3.3V NMOS – Generic Threshold	NA	550	550	NA	N	
3.3V PMOS – Generic Threshold	NA	-285	-285	NA	N	
3.3V Native NMOS	NA	540	540	NA	N	
3.3V Low Vt NMOS	NA	370	370	NA	1	
5.0V NMOS – Generic Threshold (SVt)	<b>570</b>	NA	NA	570	N	
5.0V PMOS – Generic Threshold (SVt)	<b>-258</b>	NA	NA	-258	N	
5.0V NMOS – Medium Threshold (XVt)	<b>420</b>	NA	NA	420	1	
5.0V PMOS – Medium Threshold (XVt)	<b>-158</b>	NA	NA	-158	1	
5.0V NMOS – Low Threshold (LVt)	<b>390</b>	NA	NA	390	1	
5.0V PMOS – Low Threshold (LVt)	<b>-124</b>	NA	NA	-124	1	
5.0V Native NMOS	<b>14</b>	NA	NA	14	N	

### CAPACITORS (BV [V] shown)

MiM Capacitor – 1 fF/μm <sup>2</sup>	<b>&gt;20 V</b>	>20V	>20V	>20V	1	
High Capacitance MIM – 2 fF/μm <sup>2</sup>	<b>&gt;10 V</b>	>10V	>10V	>10V	1	
Stacked MiM Capacitor – 4 fF/μm <sup>2</sup>	<b>&gt;10 V</b>	>10V	>10V	>10V	2	
Linear MOSCAP (Thick) – ~4 fF/μm <sup>2</sup>	NA	>5V	>5V	NA	1	
Linear MOSCAP (Thin) – ~8 fF/μm <sup>2</sup>	<b>&gt;2.5 V</b>	>2.5V	>2.5V	>2.5V	1	
Metal Finger Capacitor – 0.5 & 0.7 fF/μm <sup>2</sup>	<b>&gt;20 V</b>	>20V	>20V	>20V	N	
HV Metal Finger Cap – 0.23 fF/μm <sup>2</sup> (>0.45 μm Space)	<b>&gt;100 V</b>	>100V	>100V	>100V	N	>0.45 μm Spacing required.

### RESISTORS (Rsheet [Ω/sq] shown)

N+ w/ Salicide	<b>7</b>	7	7	7	N	
N+ w/o Salicide	<b>60</b>	60	60	60	N	
P+ w/ Salicide	<b>7</b>	7	7	7	N	
P+ w/o Salicide	<b>127</b>	127	127	127	N	
N+ Poly w/ Salicide	<b>7</b>	7	7	7	N	
N+ Poly w/o Salicide	<b>290</b>	290	290	290	N	
P+ Poly w/ Salicide	<b>7</b>	7	7	7	N	
P+ Poly w/o Salicide	<b>311</b>	311	311	311	N	
N-Well under STI	<b>910</b>	910	910	910	N	
"Low" TC Resistor	<b>295</b>	295	295	295	1	

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### RESISTORS (Rsheet [ $\Omega$ /sq] shown)

High Value Resistor	1035	1035	1035	1035	1	
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### HIGH VOLTAGE (Rsp [ $m\Omega \cdot mm^2$ ] shown)

Deep Trench Isolation (DTI)			✓			
3.3V Gate / 15V Drain Analog NLD MOS	NA	41	NA	NA	N	
3.3V Gate / 15V Drain NLD MOS Switch	NA	8.5	NA	NA	N	
3.3V Gate / 15V Drain PLD MOS	NA	34.5	NA	NA	N	
5.0V Gate / 18V Drain NLD MOS	17	NA	NA	17	4	5 V 30 V Flow
5.0V Gate / 18V Drain PLD MOS	45	NA	NA	45	4	5 V 30 V Flow
5.0V Gate / 24V Drain NLD MOS	21.5	NA	NA	21.5	4	5 V 30 V Flow
5.0V Gate / 24V Drain PLD MOS	60	NA	NA	60	4	5 V 30 V Flow
5.0V Gate / 30V Drain NLD MOS	24.5	NA	NA	24.5	4	5 V 30 V Flow
5.0V Gate / 30V Drain PLD MOS	68	NA	NA	68	4	5 V 30 V Flow
18V Gate / 18V Drain Symetrical isolated NLD MOS	58	NA	NA	NA	11	18 V 18 V Flow
18V Gate / 18V Drain Symetrical,isolated, analog NLD MOS	60	NA	NA	NA	11	18 V 18 V Flow
18V Gate / 18V Drain Asymetrical, isolated NLD MOS	23	NA	NA	NA	11	18 V 18 V Flow
18V Gate / 18V Drain Asymetrical PLD- MOS	49.5	NA	NA	NA	11	18V 18V Flow
18V Gate / 18V Drain Symetrical PLD MOS	87	NA	NA	NA	11	18V 18V Flow
18V Gate / 18V Drain Symetrical, analog PLD MOS	180	NA	NA	NA	11	18 V 18 V Flow
3.3V Gate / 30V Drain NLD MOS Switch / Analog	NA	NA	32 / 48.5	NA	7	45 V or 70 V Flow
3.3V Gate / 30V Drain PLD MOS Switch / Analog	NA	NA	75 / 112	NA	7	45 V or 70 V Flow
3.3V Gate / 45V Drain NLD MOS Switch / Analog	NA	NA	49 / 78	NA	7	45 V or 70 V Flow
3.3V Gate / 45V Drain PLD MOS Switch / Analog	NA	NA	132 / 183	NA	7	45 V or 70 V Flow
3.3V Gate / 70V Drain NLD MOS Switch / Analog	NA	NA	97 / 173	NA	9	70 V Flow
3.3V Gate / 70V Drain PLD MOS Switch / Analog	NA	NA	231 / 280	NA	9	70 V Flow

### BIPOLAR TRANSISTORS

LV Parasitic Bipolars	✓	✓	✓	✓	N	
HV Parasitic Bipolars	✓		✓	✓	N	

### NON-VOLATILE MEMORY

CMOS LogicEE Trim		✓	✓		N	
High Temperature CMOS LogicEE Trim			R&D		N	
Poly Fuse OTP	✓		✓	✓	N	
LogicEE MTP	R&D			R&D	N	
OTP (Sidense Oxide Rupture OTP)		✓	✓		N	

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### SPECIALTY DEVICES

5V Zener Diode	✓	✓	✓	✓	1	
5.5V Zener Diode	✓			✓	1	
Free Zener Diode (5.5 to 6.5V)	✓			✓	N	
Schottky Diode	✓	✓	✓	✓	1	
HV Schottky Diode	✓		✓	✓	N	
Deep N-well (Triple Well / Noise Isolation)	✓	✓	✓	✓	1	

### LIBRARIES

(All values typical at 1.8 V, 25°C)

Front-End Digital Design
Digital
Synthesis Libraries
Simulation Libraries
Analog
Design Rules
Spice Models

Standard Core Cell	Density (gates/ mm <sup>2</sup> )	Operating Voltage	Leakage (nW)	Propagation Delay (ps)	Dynamic Power (mW/MHz/gate)
1.8 V Standard Core Cell	99.6 k	1 V, 1.5 V, 1.8 V	0.136	137 with 0.015 pF L	0.000031
1.8 V Low Leakage Core Cell	99.6 k	1.5 V, 1.8 V	0.008	171 with 0.0148 pF L	0.000021
3.3 V High Voltage Core Cell	70.8 k	3.3 V	0.00097	112 with 0.0194 pF L	0.00016
Level Shifter	n/a	1.8 V, 3.3 V	n/a	n/a	n/a

\*All the data derived from 2nand cell under nominal voltage and 25 degree C

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IO Library Description	CUP Support	DTI Support	N-well Option	5 V Process Support	Operating Voltage (±10%)	5 V Tolerant	3 V Tolerant	~ Pad Height (µm)	~ Inline / (Staggered) Pad Pitch (µm)	Max Output Strength per Pad (mA)	Top Metal Option	
1.8 V	Yes	Yes	Regular	Y	1.0 V, 1.8 V	N	Y	117	84	12	4, 5, 6	
3.3 V w/level-shift				N	2.5 V, 3.3 V	Y	N	130/146	84/96	12	4, 5, 6	
3.3 V				N	1.8 V, 3.3 V	Y	N	121/135	84/96	12	4, 5, 6	
1.8 V		No	No	Deep	Y	1.0 V, 1.8 V	N	Y	136	84	12	4, 5, 6
3.3 V w/level-shift					N	3.3 V	Y	N	152	84	12	4, 5, 6
3.3 V					N	1.8 V, 3.3 V	Y	N	132	84	12	4, 5, 6
5.0 V					Y	1.8 V, 2.5 V, 3.3 V, 5.0 V	Y	N	132	84	12	4, 5, 6
3.3 V	N				1.8 V, 3.3 V	Y	N	221	84	12	4, 5, 6	
1.8 V	Y				1.0 V, 1.8 V	N	Y	226	84	12	4, 5, 6	
5.0 V	Y				1.8 V, 2.5 V, 3.3 V, 5.0 V	Y	N	222	84	12	4, 5, 6	
3.3 V w/level-shift	No	Yes	Regular	N	2.5 V, 3.3 V	Y	N	220	84	12	4, 5, 6	
1.8 V pad limited				Y	1.8 V	N	N	235	60 / (40)	24	5, 6	
2.5 V pad limited w/1.8V level-shift				N	2.5 V	N	Y	235	60 / (40)	16	5, 6	
3.3 V pad limited w/1.8V level-shift				N	3.3 V	Y	N	235	60 / (40)	24	5, 6	
3.3 V pad limited w/o level-shift				N	3.3 V	Y	N	235	60 / (40)	16	5, 6	

### MEMORY OPTIONS

Compiled Memory Description	MEM-Type	Max Capacity per Instance	Bit Density (eq. bits/mm <sup>2</sup> ) (Note 1)	Operating Voltage (V)	Max Frequency (MHz) (Note 2)	Leakage Current (µA) (Note 2)	Dynamic Power (nW/MHz) (Note 2)
ONC18 HVT Single port SRAM	SRAM	589 kbits	160k	1.0, 1.5 V, 1.8 V	200	2	311
ONC18 HVT Dual port SRAM	DPRAM	294 kbits	80k	1.0, 1.5 V, 1.8 V	200	3	285
ONC18 HVT ROM	ROM	1.1 kbits	900k	1.0, 1.5 V, 1.8 V	150	0.5	183
ONC18 SVT Single port SRAM	SRAM	589 kbits	160k	1.0, 1.2 V 1.5 V, 1.8 V	300	50	310
ONC18 SVT Dual port SRAM	DPRAM	294 kbits	80k	1.0, 1.2 V 1.5 V, 1.8 V	300	70	300
ONC18 SVT ROM	ROM	1.1 Mbits	900k	1.0, 1.2 V 1.5 V, 1.8 V	200	40	141
ONC18 3.3 V Signal port SRAM (Note 3)	SRAM	589 kbits	110k	1.8 V, 3.3 V	100	0.5	n/a
ONC18 3.3 V Dual port SRAM (Note 3)	DPRAM	589 kbits	75k	1.8 V, 3.3 V	100	0.5	n/a
ONC18 3.3 V ROM (Note 3)	ROM	589 kbits	850k	1.8 V, 3.3 V	100	0.1	n/a

1. All the data derived from 256 kb instance.
2. Max frequency and leakage current evaluated based on 256 kbit configuration (4kx64), at PwcsV162T125.
3. This Memory Compiler is under development .

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## NON-VOLATILE MEMORY

### OTP – One Time Programmable (Sidence Oxide Rupture OTP)

1k-bit array and 256 kbit array
In field programming capable

## CAD TOOL COMPATIBILITY

Digital Design	Cadence Design Kit	Mentor Design Kit	Other
Digital Symbols	Virtuoso	Pyxis Schematic and Language Editor Interface	
RTL Synthesis	Cadence RTL	Mentor Leonardo	Synopsys Design Compiler Explorer
Scan Insertion		Mentor DFT advisor	Synopsys Design DFT Compiler
Static and Timing Analysis			Synopsys Primitime
Power Analysis			Synopsys Primepower
Digital Simulation	Cadence Incisive	Mentor Questa	
Formal Verification	Cadence Conformal	Mentor Formal Pro	Synopsys Formality
P&R	Encounter	Olympus-SOC	Synopsys IC Compiler
Test ATE	Cadence Encounter Test	Tessent	Synopsys Tetramax

## ANALOG/MIXED-SIGNAL DESIGN


Schematic View and Sizing	Virtuoso	Pyxis Schematic Editor	
	ADE L-XL-GXL	Pyxis Simulation	
Analog Simulation	Spectre-AP-UltraSim	IC Analyst	HSPICE
		Eldo-Eldo Premier-Adit	
Analog Layout	Virtuoso-XL	Pyxis DLA	
Routing	VSR (CCAR, VCR)	iroute-Pyxis Custom Router	

## TOP-LEVEL

Symbol Editor	Virtuoso	Pyxis Schematic and Language Editor Interface	
Top-level Simulation	Cadence AMS	Mentor Questa - ASMS	
Top-level Router		Pyxis Custom Router	

## VERIFICATION

DRC		Calibre	
LVS		Calibre	
Robustness		Calibre PERC	
Analog Parasitic Extraction		Calibre xRC-PEX	
Digital Parasitic Extraction			Synopsys StarRC

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